



POLVALVE

ARMATURA PRZEMYSŁOWA

Tilting Check Valve Operation and Maintenance Manual

1、 Installation and Operation:

- (1)、 Before being installed, check the operating conditions, and make ensure it is in accordance with the valve's technical parameter.
- (2)、 Before being installed, clean the internal cavity and seat、 disc sealing part; Check all of fastening piece to be free from loosen; check if opening and closing is normal; check if the position of limit stop is correct.
- (3)、 When installing valve, the direction of arrow on body should be same with flow direction of medium.
- (4)、 Because of the face to face length of this kind valve is shorter, when opening the disc, some part of disc can enters into the pipeline possibly. After the valve being installed, the installation position of the other device can not stop disc from opening normally.
- (5)、 This series of products apply only to level pipeline, not for the vertical and tilting pipeline. Our company has no legal responsibility in case of any problems incurred from improper use.
- (6)、 After installation, check if the label of “No people under the counterweight” at the outside of valve.

2、 Storage

If the storage time is long, valve should be stored in dry and ventilated room and should not be piled up in open air. When storing the valves, disc should be under the state of closing freely.

3、 Maintenance

After the valve running, the disc sealing ring、 shafting sealing element and shaft bush will be changed every 5-8 years. If the working condition is very harsh or using in the seawater system or disc swings severely, they can be changed in advance. Within the warranty period, we will replace them free of charge. When the warranty is over, the user can purchase the spare parts from our company or purchase themselves the spare parts according to our designated type.

Warranty: 12 months from ex-works.